

## FEATURES

- » High performance product with low RC time constant
- » Long lifetimes with over 500,000 duty cycles
- » Rated capacitance of 25F
- » Compliant with RoHS and REACH requirements



\* Image is not to scale

## SPECIFICATIONS

Electrical		ESHSR-0025C0-002R7
Rated Voltage ( $V_R$ ) at 65°C		<b>2.7VDC</b>
Rated Voltage ( $V_R$ ) at 85°C		2.3VDC
Surge Voltage <sup>1</sup>		2.85VDC
Rated Capacitance <sup>2</sup>		<b>25F</b>
Capacitance Tolerance	Max.	-10% / +20%
	Avg. <sup>4</sup>	-5% / +5%
DC-ESR <sup>3</sup>	Max.	25mΩ
	Avg. <sup>4</sup>	15mΩ
Max. Leakage Current <sup>5</sup>		0.049mA
Maximum Continuous Current	at $\Delta T = 15^\circ\text{C}$	3.7A
	at $\Delta T = 40^\circ\text{C}$	6.1A
Maximum Peak Current, Non-repetitive <sup>6</sup>	at 65°C	20.7A
	at 85°C	17.6A
Max. Stored Energy ( $E_{\text{max}}$ ) at $V_R$ <sup>7</sup>	at 65°C	25.3mWh
	at 85°C	18.4mWh
Usable Specific Power <sup>7</sup>	at 65°C	5.4kW/kg
	at 85°C	3.9kW/kg
Impedance Match / Specific Power <sup>7</sup>	at 65°C	11.3kW/kg
	at 85°C	8.1kW/kg
Max. Gravimetric Specific Energy <sup>7</sup>		3.9Wh/kg

Temperature	
Operating Temperature Range	-40 ~ 65°C (up to 85°C with de-rated voltage) ( $\Delta\text{CAP} < 5\%$ and $\Delta\text{ESR} < 150\%$ of initial value measured at 25°C, with linear voltage de-rating to 2.3V @ 85°C)
Storage Temperature Range	-40 ~ 70°C (storage without charge)

Life		
Endurance <sup>8,9</sup>	at 65°C, 2.7V	1,500 hours
	at 85°C, 2.3V	1,000 hours
Room Temperature (at $V_R$ and 25°C) <sup>8</sup>	10 years	
Cycle Life (at 25°C) <sup>8</sup>	500,000 cycles (Cycled from $V_R$ to $1/2V_R$ using 100mA/F const. current with 10sec rest between charge and discharge steps)	
Shelf Life	2 years (Stored without charge at or under 70°C and under 40% RH)	

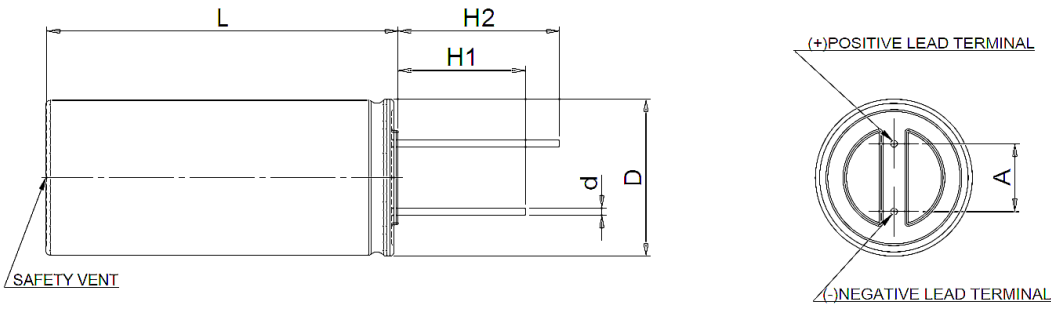
Safety & Certification	
RoHS	Compliant
REACH	Compliant
UL	Complies to 810A, Certificate No.: BBBG2.MH46340

**THERMAL**

Characteristics	ESHSR-0025C0-002R7
Typical Thermal Resistance, $R_{th}$ (Housing)	43°C/W
Typical Thermal Capacitance, $C_{th}$	5.5J/°C
Cont. Current to $\Delta T = 15^\circ C$	3.7A
Cont. Current to $\Delta T = 40^\circ C$	6.1A

**PHYSICAL**

**Drawing**



See Note on Mounting<sup>10</sup>

Dimensions	ESHSR-0025C0-002R7
D (+0.5)	16 mm
L (+1.5)	25 mm
H1 (Min.)	15 mm
H2 (Min.)	19 mm
d ( $\pm 0.05$ )	0.8 mm
A ( $\pm 0.5$ )	7.5 mm
Nominal Weight	6.5 g

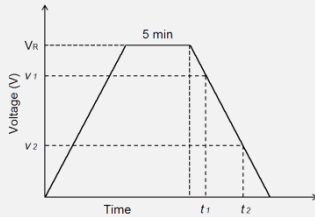
## NOTE

### 1. Surge Voltage

- > Absolute maximum voltage, not repeated and for no longer than 1 second.

### 2. Rated Capacitance

- > Constant current charge with 10mA/F to  $V_R$
- > Constant voltage charge at  $V_R$  for 5min
- > Constant current discharge with 10mA/F to 0.1V

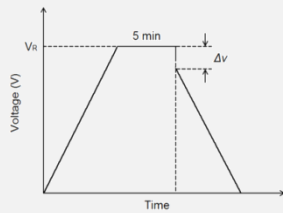


$$C = \frac{I \times (t_2 - t_1)}{v_1 - v_2}$$

Where  $v_1$  is the measurement starting voltage,  $0.8 \times V_R$  (V);  
 $v_2$  is the measurement end voltage,  $0.4 \times V_R$  (V);  
 $t_1$  is the time from discharge start to reach  $v_1$  (s);  
 $t_2$  is the time from discharge start to reach  $v_2$  (s);  
 $I$  is the absolute value of the discharging current (A).

### 3. ESR (Equivalent Series Resistance)

- >  $ESR_{DC}$ 
  - Constant current charge to  $V_R$
  - Constant voltage charge at  $V_R$  for 5min
  - Constant current discharge to 0.1V



$$R_d = \frac{\Delta v}{I}$$

Where  $R_d$  is the  $ESR_{DC}$  (Ω);  
 $\Delta v$  is the voltage drop for 10ms (V);  
 $I$  is the discharge current (A).

### 4. Average (or Typical)

- > Percentage spread that may be present in one shipment

### 5. Leakage Current

- > The capacitor is charged to the rated voltage at 25°C.
- > Leakage current is the current at 72hours that is required to keep the capacitor charged at the rated voltage

### 6. Max. Current

- > Current for 1sec discharging from rated voltage to half rated voltage under constant current discharging mode.

$$I_{Max.} (A) = \frac{\frac{1}{2}V_R}{\Delta t / C + R_d}$$

Where  $\Delta t$  is the discharge time (sec) and  $\Delta t$  is 1 sec in this case;  
 $C$  is the capacitance (F);  
 $R_d$  is the  $ESR_{DC}$  (Ω);  
 $V_R$  is the rated voltage (V).

- > Max. Current **should not** be used in normal operation and is only provided as a reference value.

### 7. Energy & Power

- > Max. Stored Energy at  $V_R = \frac{\frac{1}{2}CV_R^2}{3600}$

Where  $C$  is the capacitance (F);  
 $V_R$  is the rated voltage (V).

- > Usable Specific Power, IEC 62391-2 (W/kg) =  $\frac{0.12 \cdot V^2}{ESR_{DC} \cdot Mass}$

- > Impedance Match Specific Power (W/kg) =  $\frac{0.25 \cdot V^2}{ESR_{DC} \cdot Mass}$

- > Gravimetric Specific Energy (Wh/kg) =  $\frac{E_{Max.}}{Weight}$

### 8. Lifetime

- > End-of-Life Conditions
  - Capacitance: -30% from rated min. value
  - ESR: +100% from max. ESR value

### 9. Endurance

- > Conditions
  - Temperature:  $65 \pm 2^\circ\text{C}$  or  $85 \pm 2^\circ\text{C}$
  - Test duration: 1500 (+48/-0) h
  - Applied voltage:  $V_R \pm 0.02V$
  - Capacitance and ESR measurement are made at 25°C

### 10. Mounting

- > Provide properly spaced holes for mounting according to the cell dimensions as to minimize leads being mechanically stressed.
- > Do not place any copper patterns, including the ground pattern, or through-hole via underneath the cell or on the underside of the PCB (if a double-sided PCB is used) as the electrolyte inside the cell, if it should leak, can corrode, short-circuit, the patterns and/or damage other components nearby. Spacing of 1mm or more should be provided in between the footprint of the cell and the nearest copper pattern.
- > Protective coating of components nearby on the PCB is recommended to reduce the risk of them being damaged in an event of electrolyte leakage.
- > Provide at least 2mm clearance above the safety vent and do not position anything above the safety vent that may be damaged by vent rupture.
- > Place cells on the PCB taking into account that the cells may not be completely hermetic during its lifetime. Electrolyte vapor and gases generated during normal use may escape the package during normal operation.
- > Soldering recommendation for small and medium size cells available on [www.nesscap.com](http://www.nesscap.com) under Support > Download.

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